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**REPUBLIC
STEEL**

MATERIAL

HANDLING

EQUIPMENT

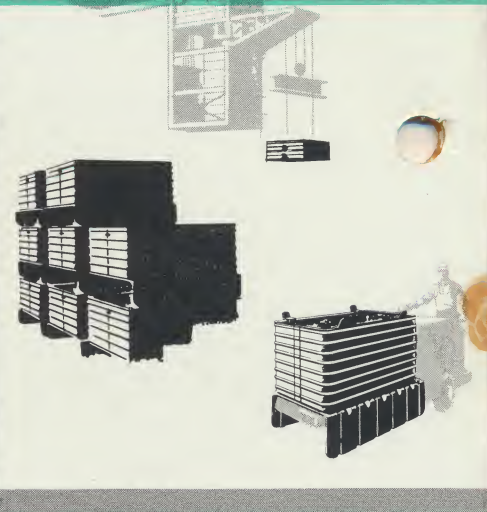


THE MAN FROM
MANUFACTURING *

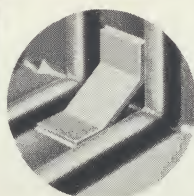
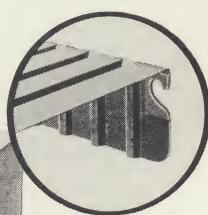
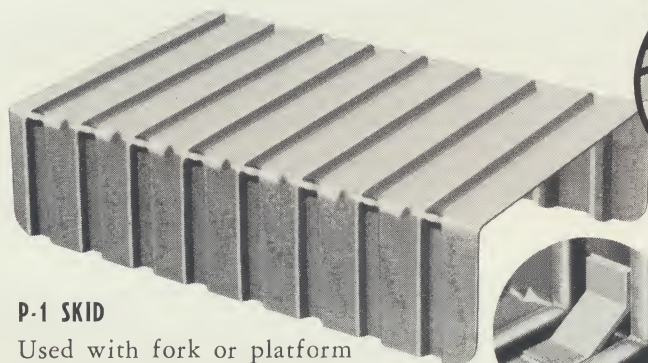
MANUFACTURING DIVISION, REPUBLIC STEEL CORPORATION
YOUNGSTOWN, OHIO 44505

RUSHMORE & WEBER INC.
LATAM, N. Y.
PHONE STATE 5-6548

* A Trademark of Republic Steel Corporation



This skid may be equipped with crane slots for use with chain sling and overhead crane. Slots are reinforced with $\frac{3}{8}$ " plate for maximum strength.

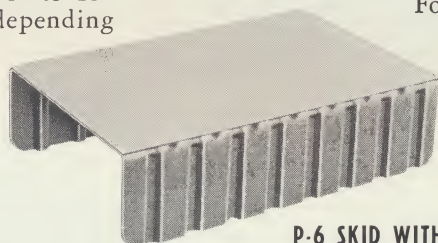


P-1 SKID

Used with fork or platform type trucks for handling any commodity from raw material to finished product. From 4" to 18" and higher in the clear, depending upon width of platform.

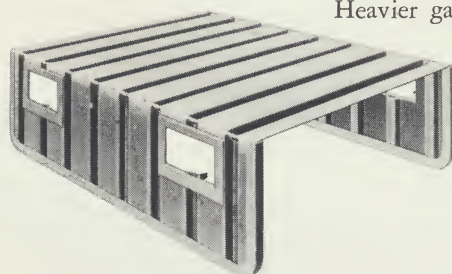
KNEE BRACES

When skids are to be used for extremely heavy duty they can be furnished with knee braces welded to the inside of the skid legs. Formed from $\frac{3}{8}$ " x 3" bar.



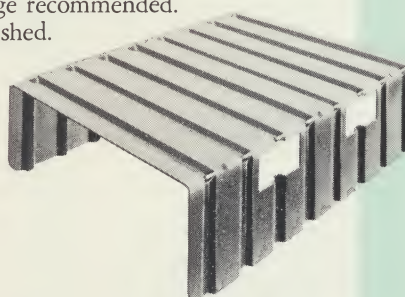
P-6 SKID WITH FLAT TOP

Furnished with a heavy or light-gage steel sheet welded to the top of the skid to protect pliable material. 16-gage recommended. Heavier gages can be furnished.



P-3-FHR SKID WITH FOUR-WAY ENTRY

Four-way entry permits easy handling in restricted space and narrow aisles. $\frac{1}{4}$ " reinforcing plate at holes provides additional strength to sides. Standard sizes $2\frac{3}{4}$ " x 7" and 4" x 8". Other sizes can be furnished.



P-1-FH SKID WITH FOUR-WAY ENTRY

Four-way entry permits easy access to skids in narrow aisles. Holes are not reinforced. Standard sizes $2\frac{3}{4}$ " x 7" and 4" x 8". Other sizes can be furnished.



MATERIAL HANDLING EQUIPMENT

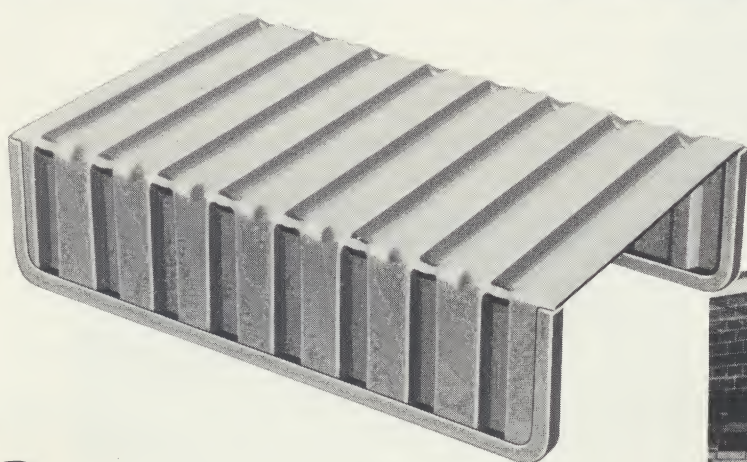
engineered and built to the specific requirements of your job...

More than 35 years experience counts heavily in this business. Particularly when this experience is constantly being gained by our engineers and designers observing and checking their products in actual use in the many divisions of Republic Steel.

Republic functions as an enormous testing laboratory where the designers can make changes and improvements in equipment to bring it as near perfection as possible before it is ever offered on the market.

These facts add up to an important advantage that can be claimed by no other material handling manufacturer and mean your assurance of a thoroughly service-tested product. Although the items shown in this catalog are considered standard, seldom is the identical item ordered by two users. Slight modifications are specified and incorporated even though it be only a change in paint color.

This is why Republic can say that your "Material Handling Equipment is engineered and built to the specific requirements of your job."



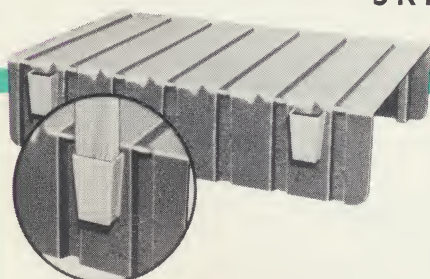
P-3 SKID WITH BUMPER TYPE CHANNEL RUNNERS

Runners are arc welded to the skid legs adding strength to the sides and protecting skid ends and floor surfaces. Each runner is provided with a hole for drainage. 11-gage recommended for all skid platforms. Heavier gage runners can be supplied.

Republic Steel Skids are manufactured in any practical size to meet your particular requirements. Fabricated from heavy gage steel, Republic Skids feature the deep square-type reinforcing ribs designed to give maximum strength and rigidity. The basic design and construction features of Republic Steel Skids are illustrated on these two pages. However, if your skid requirements are of a more specialized design, Republic engineers will be happy to work with you in designing and building skids to meet your specific requirements. There is no cost or obligation for consultation.

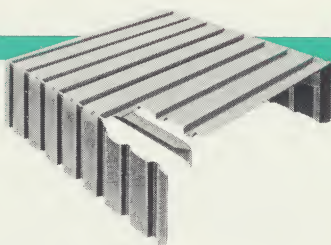


SKID PLATFORM ACCESSORIES



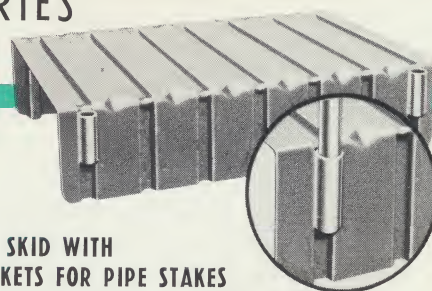
P-4 SKID WITH POCKETS FOR WOOD STAKES

Stake pockets are welded to the sides of the skid. Two or more pockets can be provided for each side.



P-1-G SKID WITH GUIDE ANGLES

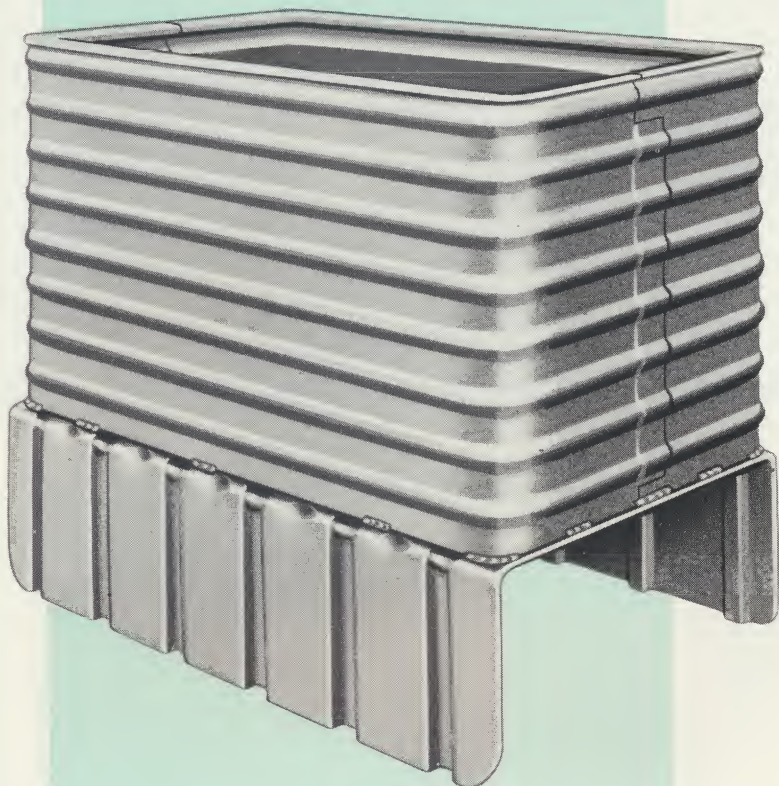
Welded guide angles are used with extra wide skids to keep load on center of truck and to avoid tipping when handled by fork lift or platform truck.



P-5 SKID WITH POCKETS FOR PIPE STAKES

Tubular stake pockets are welded directly in the rib. Stakes are held firmly in position, yet can be removed quickly and easily. All pockets have bottoms to prevent stakes slipping through. 1½" extra heavy pipe usually used to take 1" standard pipe stake. Larger diameter pocket can be furnished.

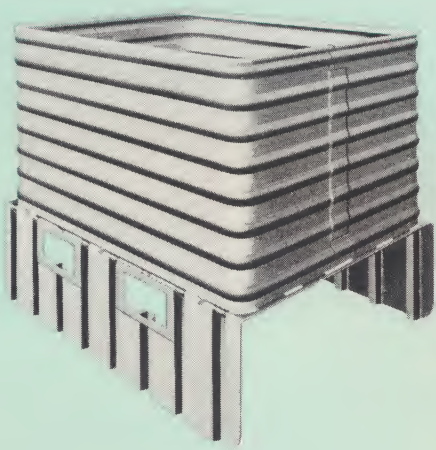
STEEL BOX AND SKID UNITS . . .



Republic Steel Box and Skid Units are manufactured in a wide range of sizes to meet your individual requirements. Fabricated from heavy-gage steel sheets, Republic Boxes feature deep radial reinforcing ribs while the skids have the square-type reinforcing ribs, designed to give maximum strength and rigidity. They may be used in combination with lift trucks, cranes or hand operated units.

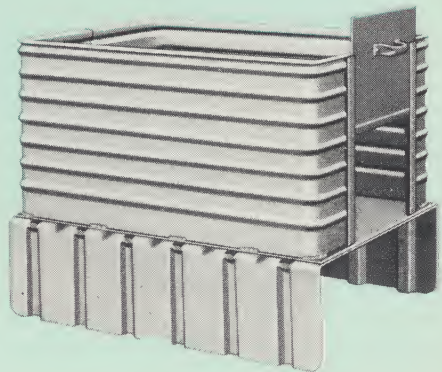
PB-120 BOX AND SKID UNIT

Most widely used combination box-skid unit. Can be furnished in various sizes, gages and skid underclearances.



PB-120-FHR BOX AND SKID UNIT WITH FOUR-WAY ENTRY

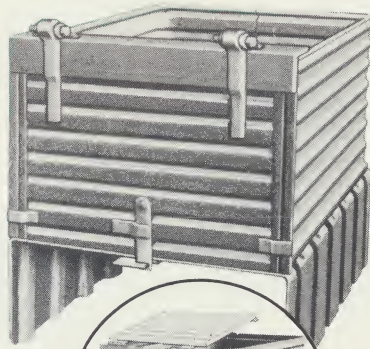
Four-way fork truck entry permits easy handling in restricted spaces. Furnished with or without fork hole reinforcement.



PB-650 BOX AND SKID UNIT WITH SLIDING END DOOR

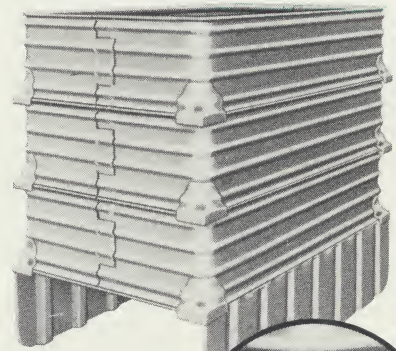
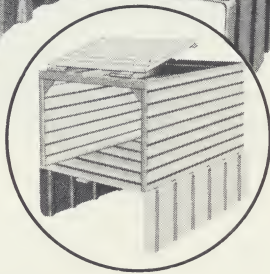
Sliding door controls flow of material from box to machine operator. Ideal for small parts. Can be supplied with or without flat bottom. Designated PB-150 without flat bottom.

DESIGN AND CONSTRUCTION FEATURES



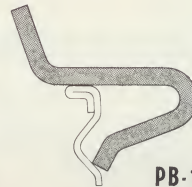
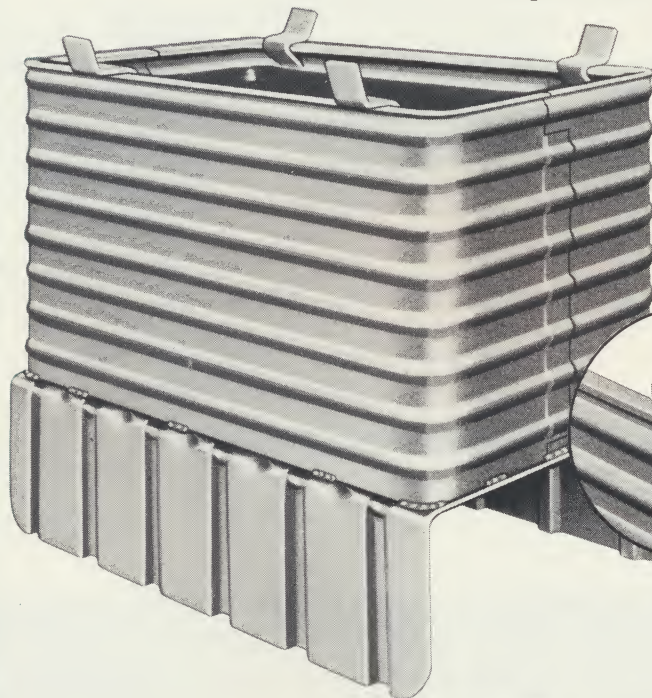
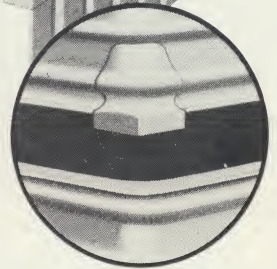
PB-160 BOX AND SKID UNIT WITH HINGED DOOR

Door is top-hinged with heavy forged hinges for quick unloading by hand, shovel or gravity. Door catch is provided at bottom.



PB-130 SKID AND BOX WITH CORNER STACKING BRACKETS (BOX ONLY—B-30)

Box capacity can be varied by adding or removing ring sections. Brackets are welded to bottom corners of each box. Tiering lugs can be provided for boxes so that when used as top section additional complete units can be tiered.

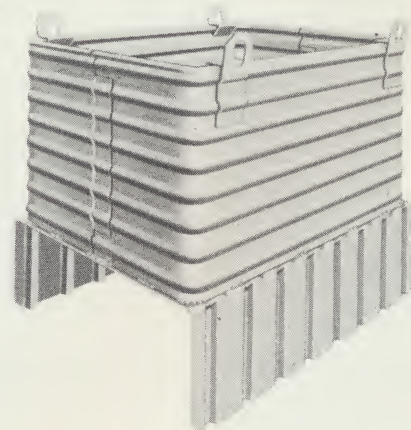
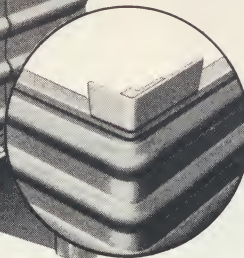


CROSS-SECTION OF TIERING LUG

PB-120-T BOX AND SKID UNIT WITH TIERING LUGS

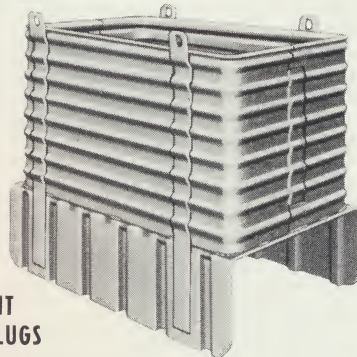
Box and skid units with welded tiering lugs give greater box capacity because boxes can be the full width of the skid. Units are available with or without channel runners.

Insert shows alternate angle type corner tiering brackets. (PB-120-CSB)



PB-120-L BOX AND SKID UNIT WITH FULL LENGTH LIFTING LUGS

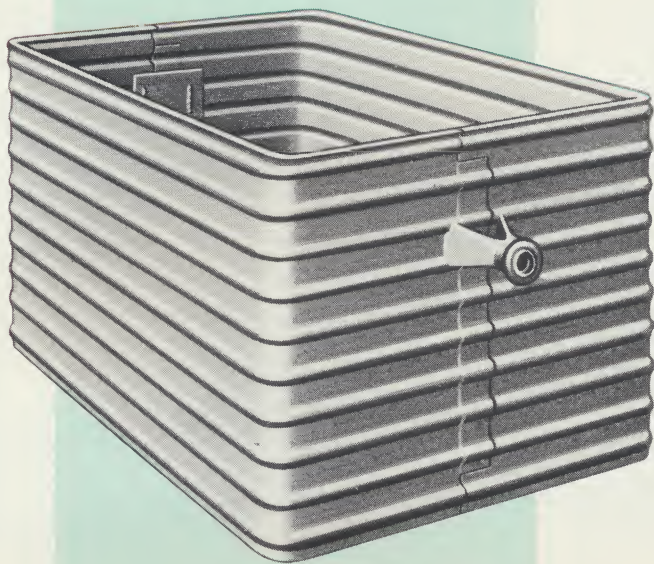
Full length lugs are welded to both box and skid, evenly distributing the load over the entire unit. Skids are available with or without channel runners. Recommended standard $\frac{3}{8}$ " x 4" bar.



PB-120-CT BOX AND SKID UNIT WITH CRANE AND TIERING LUGS

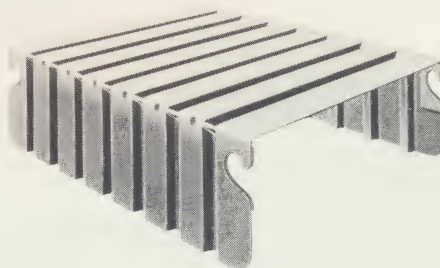
Combination tiering and lifting lugs can be welded to sides of box making this a complete unit especially adaptable to crane handling. Section detail shows design of tiering and lifting lugs.

STEEL BOX AND SKID UNITS . . .



B-80-N BOX WITH TRUNNIONS FOR CRANE HANDLING

Designed for those plants handling materials exclusively by crane or other overhead equipment. Trunnions are welded to the box in any location that requirements may demand. Boxes are furnished with either flat or corrugated bottoms. Tying lugs can also be furnished.



P-10 SKID WITH CRANE SLOTS

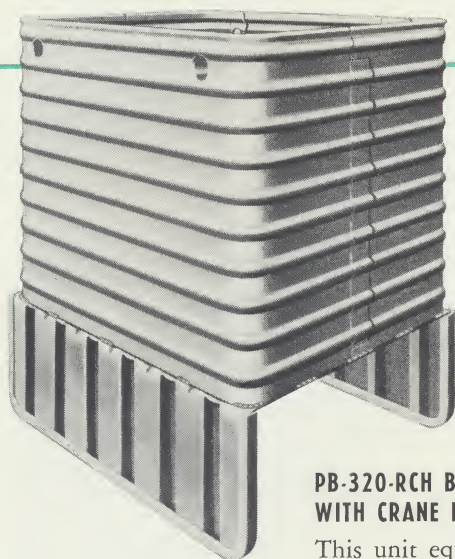
This skid is equipped with crane slots for use with chain sling and overhead crane. Slots are reinforced with $\frac{3}{8}$ " plate for maximum strength.



TIERING REPUBLIC BOX ASSEMBLIES CONSERVES FLOOR SPACE

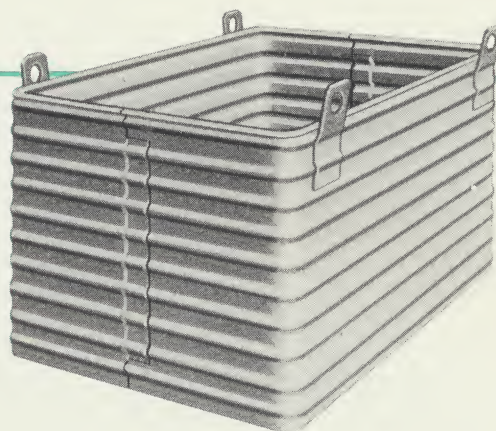
Inventories of stock items can be maintained in a neat and orderly manner within a minimum of square foot floor area. Tiering height is governed solely by ceiling height and free movement of vertical fork truck mast. Tiering and stacking of box assemblies affords increased inventories and at the same time reduces storage areas.





**PB-320-RCH BOX AND SKID UNIT
WITH CRANE HOOK HOLES**

This unit equipped with holes in both sides of box for use with chain crane hook. Used where any obstruction above top flange of box is objectionable. Holes can be reinforced with $\frac{1}{4}$ " plate.



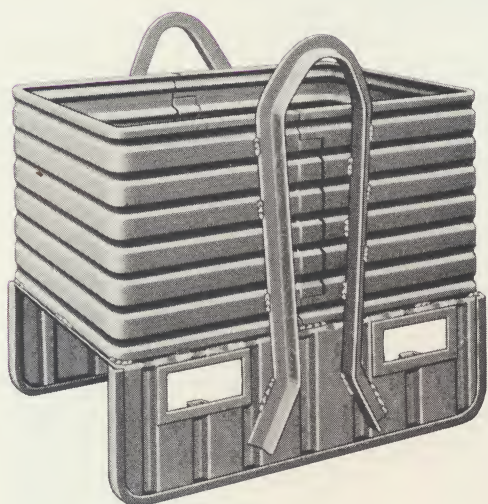
**B-80-C BOX WITH SHORT LIFTING
LUGS FOR CRANE HANDLING**

Sturdy lifting lugs are welded to sides of box. Boxes can be furnished with flat or corrugated bottoms. Tiering lugs can also be furnished.



EQUIPPED FOR TIERING

Republic Boxes and Skids are constructed to allow for either two or four-way truck entry. Design and construction also permits tiering to any practical height to conserve valuable floor space. These units are easily picked up and rapidly moved to any point on the assembly line.

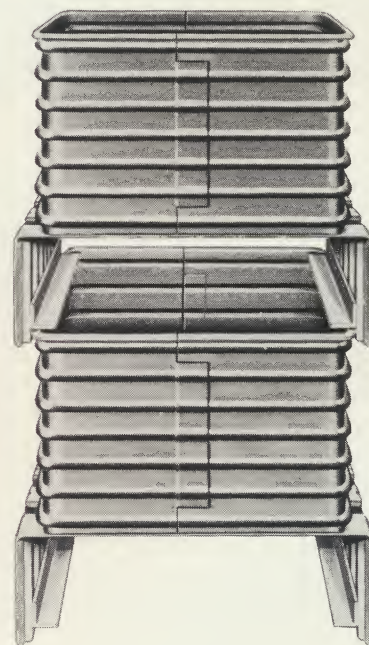


**PB-129 BOX AND SKID UNIT
WITH SPECIAL TIERING DEVICE**

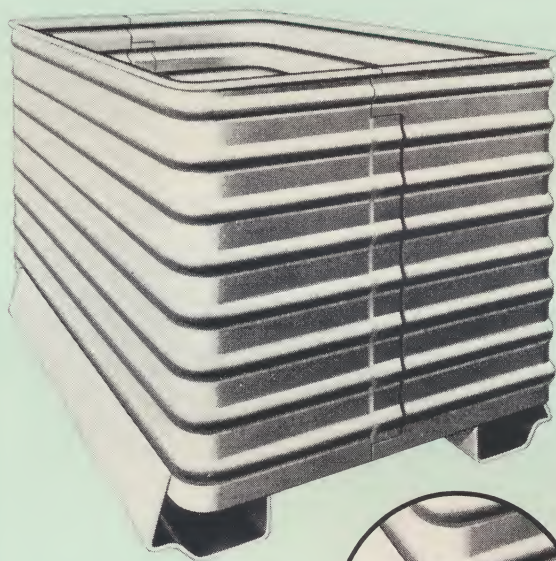
Hairpin shaped angle provides positive tiering. Four-way truck entry when desired and crane operation. Hairpin angle, reinforced holes, and channel runners add strength to the entire unit.

**PB-120-A BOX AND SKID UNITS
EQUIPPED WITH TIERING ANGLES**

Tiering angles welded to the inside of the skid legs assure positive and easy stacking of either loaded or empty units. Boxes are slightly narrower in width than the skids.



STEEL BOXES FOR ROLL-OVER

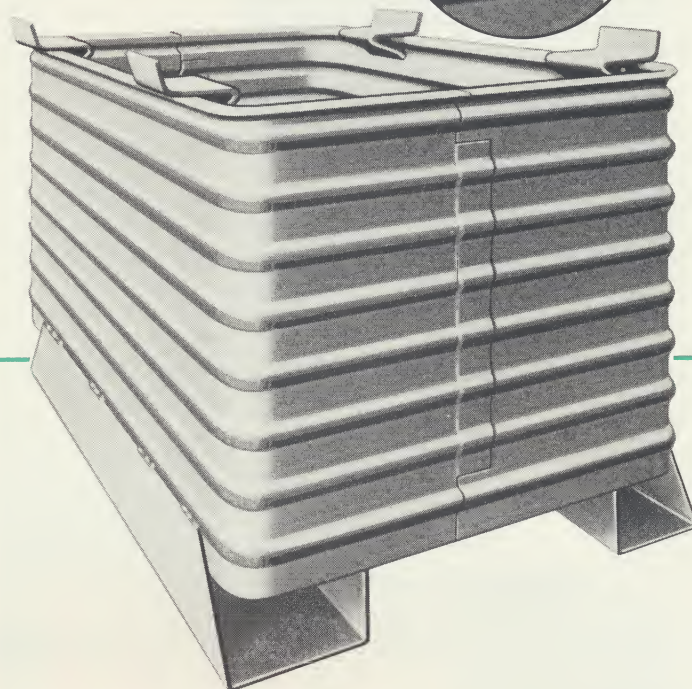


Detail at right shows one of the four offset channel legs furnished with the B-90M box. When ordering state width and height of channel leg.

B-90 BOX WITH OFFSET CHANNELS FOR ROLL-OVER AND TIERING

Can be used with a truck having a revolving fork carriage. The offset channel under box permits tiering without any obstructions at top of box, since the offset in the channel rests on top flange of box when tiered. The box designated B-90M is a modified version of the B-90 having four offset channel legs instead of full-length channels. This permits the box to be picked up by a fork lift truck from the side but it cannot be rolled over in this lifting position.

Detail at right shows construction of tiering lug.



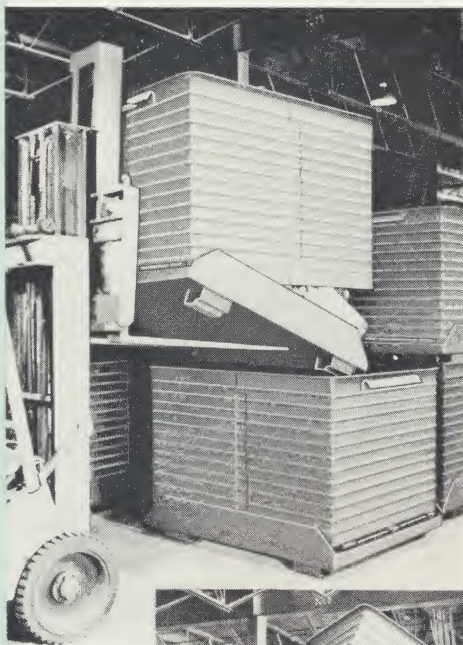
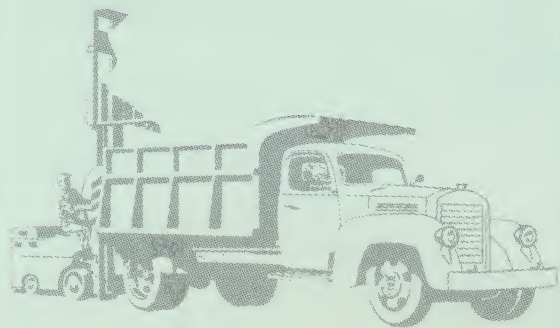
B-80-TO BOX WITH CHANNELS FOR ROLL-OVER FORK TRUCK

Revolving fork truck carriage dumps contents of box quickly and easily. Tiering lugs welded to top make this box adaptable for stacking. Fork Channels are of sturdy construction.

Tiering lugs are supplied with the B-80-TO Box so that they can be stacked safely to any convenient height. When ordering state width and height of channel leg.

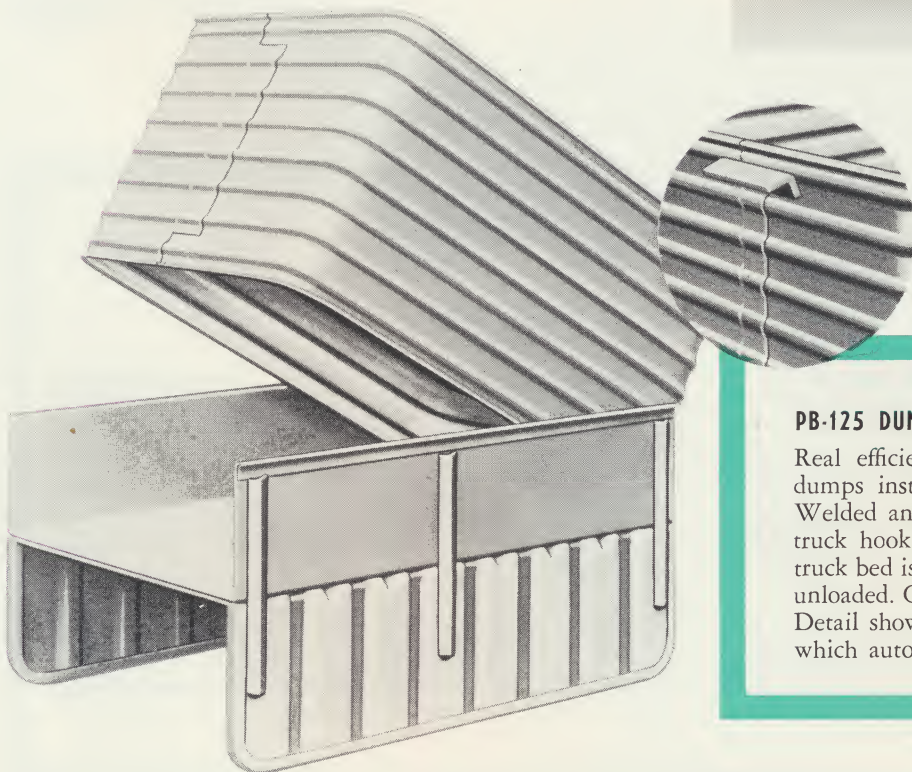


STEEL BOXES AND SKID UNITS FOR BOTTOM DUMPING



DB-125 DUMP TYPE BOX ASSEMBLY

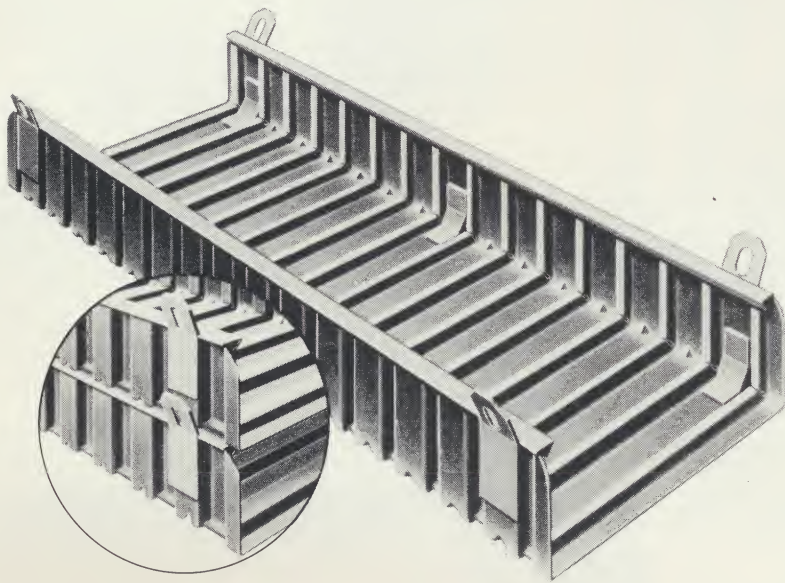
Combines low cost and tiering features. Box bottom also functions as guide chute which controls flow of material. Offset channel legs permit tiering. The opening and closing of box assembly is done by a hydraulic apparatus which is attached to the truck mast.



PB-125 DUMP TYPE BOX and SKID UNIT

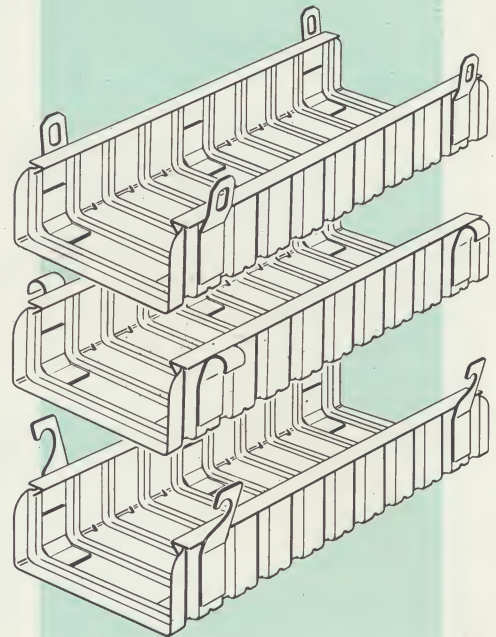
Real efficiency—one man operation. Box dumps instantaneously and automatically. Welded angle bracket on box engages over truck hooks as truck bed is elevated; when truck bed is lowered, the box is automatically unloaded. Can be equipped with tiering lugs. Detail shows engaging angle on hinged end which automatically opens box.

BAR CARRIERS . . .



P-135 BAR CARRIER EQUIPPED WITH LIFTING LUGS FOR CRANE HANDLING

Ideal for handling bars, pipe tubing or other materials with lengths longer than the carrier. Equipped with crane handling lugs which also permits stacking. Open at both ends for easy removal of material from any unit in the tier.

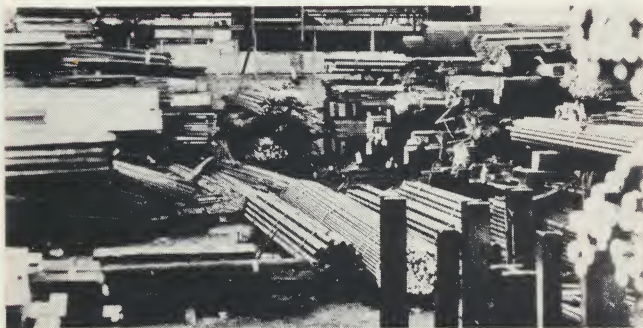


Three types of crane handling lugs are available to suit any sling equipment requirement.

Order lug types by number. Upper is P-135-1, middle is P-135-2, and lower is P-135-3.



See how these special high sided Bar Carriers conserve space yet make the warehouse stock easy to get at.



Before. A picture of utter confusion with bar stock scattered and stacked in disorder.

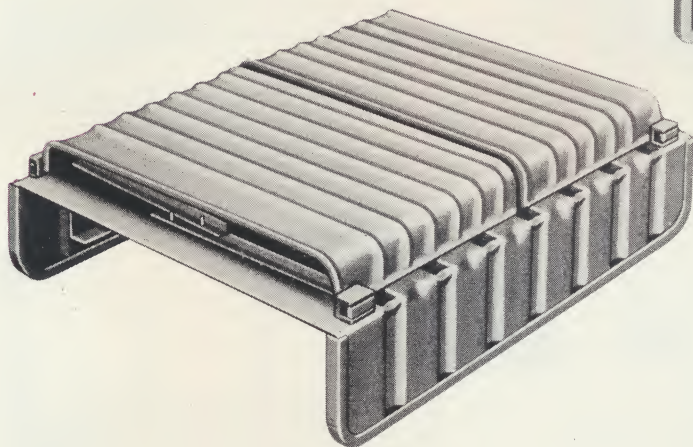
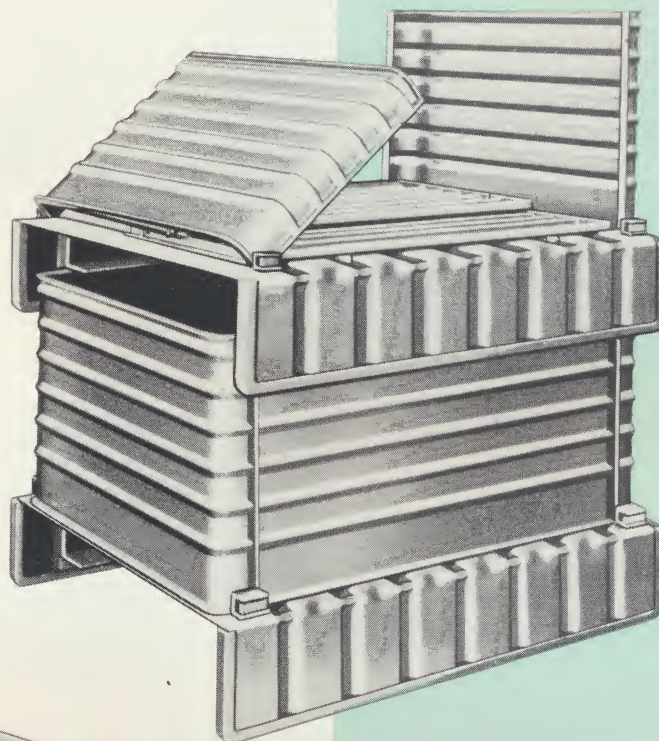


After. Republic Bar Carriers keep the bar stock in orderly array so that each piece can easily be located.

COLLAPSIBLE BOXES . . .

PB-127 COLLAPSIBLE BOX PATENT NO. 2717716

Space saver—solves problem of storing and shipping empty boxes. All parts permanently attached. Can be tiered when loaded or empty. Handles equally well with platform or fork truck and can be equipped for crane handling. Four-way entry also available.

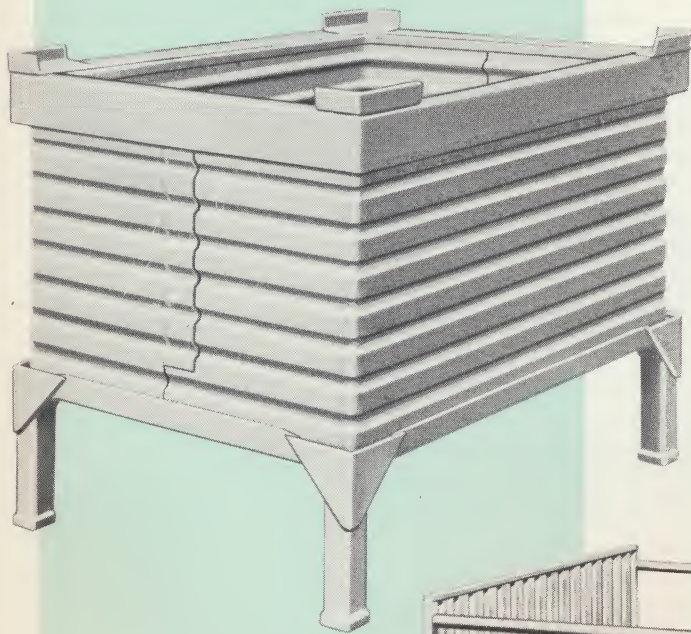


Note on ordering: Obviously, Collapsible Boxes cannot be folded flat if the combined height of the sides exceeds the width and length of the skid platform. If higher sides are desired the skid must necessarily be longer and wider.

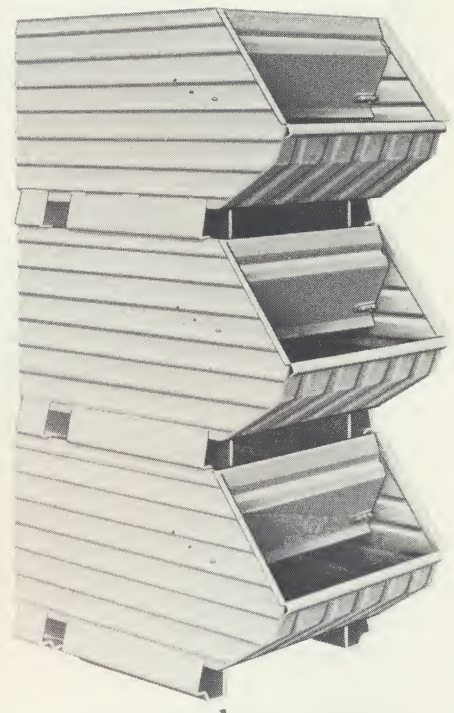


Here Republic Collapsible Boxes are being collapsed and stacked. Notice how little space they occupy when folded.

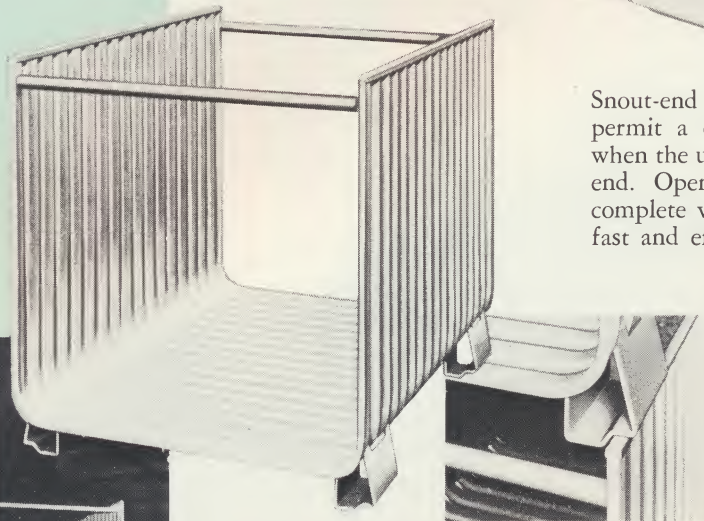
SPECIAL PURPOSE UNITS



Heavy applications require heavy construction for long, useful life. The base of the unit at left is of heavy angle construction. The top flange of the box shell is reinforced with heavy channels. The overall heavy construction requires little or no maintenance. High strength steels can be used when hot forgings and castings are to be handled.

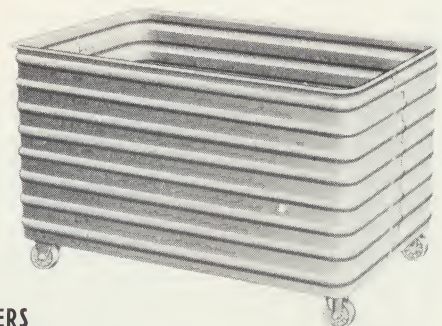


Snout-end boxes with adjustable baffles permit a controlled flow of material when the unit is tilted toward the open end. Open end assemblies provide complete visibility of the contents for fast and efficient inventory control.



B-95 OPEN END BOX

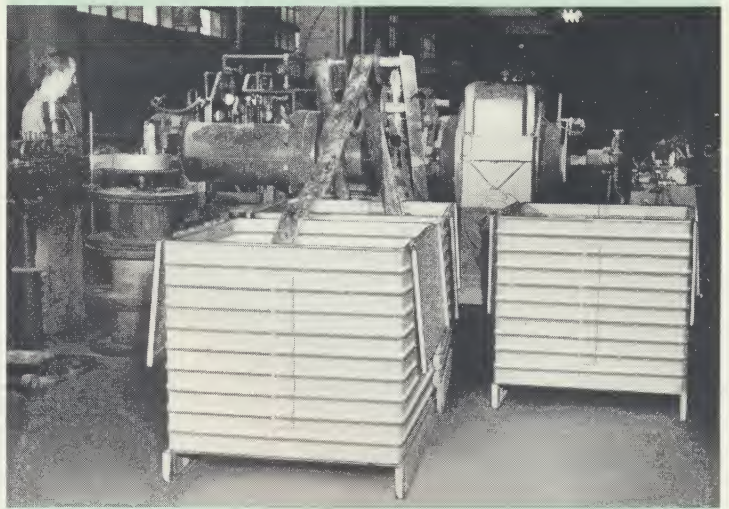
This particular box was designed for moving and storing bolts of textile fabrics but this type of box is useful for many other items where visibility and accessibility are factors.



B-85 BOX EQUIPPED WITH CASTERS

Box can be quickly moved from station to station by hand or can be used with lift trucks. Usually equipped with two swivel and two stationary casters bolted or welded to the bottom of the box. When ordering, specify type and capacity of casters required.

PAINTING AND GALVANIZING

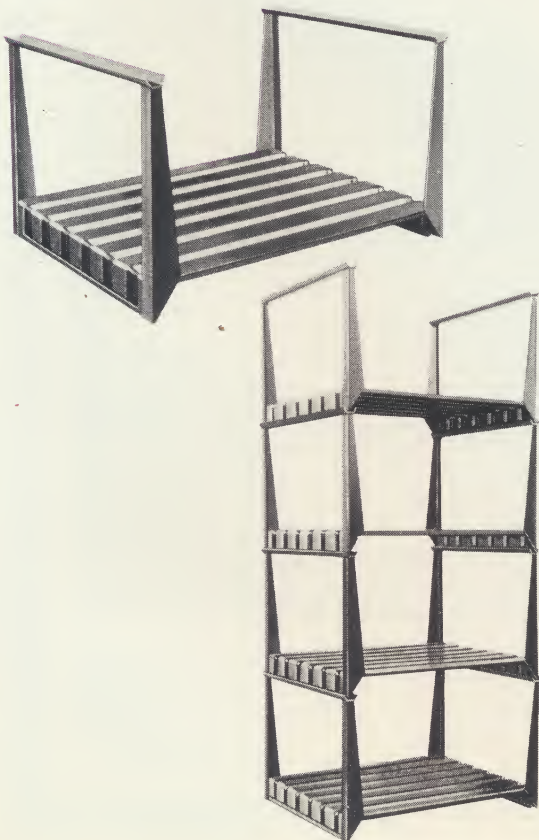


Galvanized boxes in plastic plant keep material clean and resist corrosion.

Any Republic Material Handling unit can be painted if required and so specified. Our standard color is light machinery gray. Other colors and specifications are available. When inquiring or ordering, give complete specifications if other than standard color is required. The Manufacturing Division's painting facilities are the best obtainable. This is your assurance of a uniform, long-lasting coating.

There are some materials handling applications where severe corrosive conditions are present. For these situations hot-dip galvanizing will usually solve the problem and prolong the useful life of the box or skid. Republic immerses the entire unit in a bath of molten zinc so that every portion receives a uniformly thick coat of protection. Small to medium size units can be galvanized.

STACKING SKIDS . . .

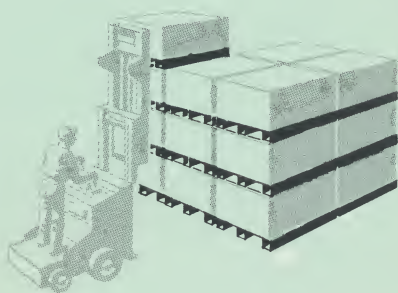


PR-15 STACKING SKIDS—PATENT NO. 2728544

Especially adaptable to packaged material which will not palletize. Construction permits easy entry by fork or platform truck. Units are designed to permit stacking of racks to any practical height. May be stacked loaded or unloaded to save space. Two- or four-way entry are available.



STEEL PALLETS

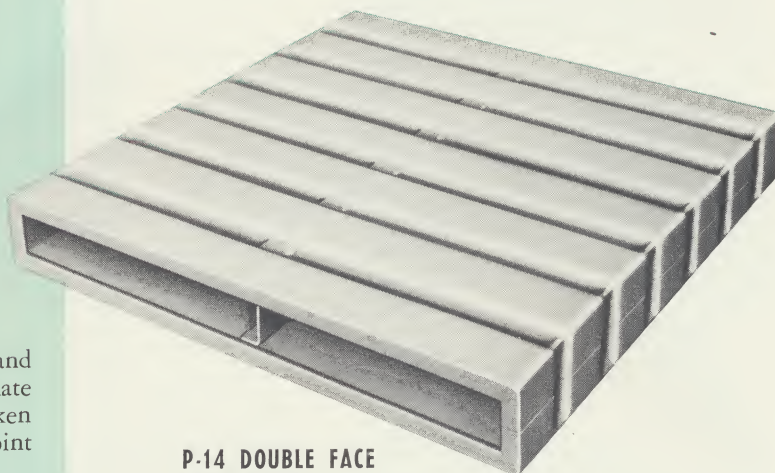


Unlike ordinary pallets that require constant repair and replacement, Republic Pallets are designed to eliminate maintenance expense . . . designed to eliminate broken deck boards, protruding nails, split stringers and joint failures. Republic Pallets are fabricated from steel . . . can be depended upon to give years of efficient service at minimum cost.

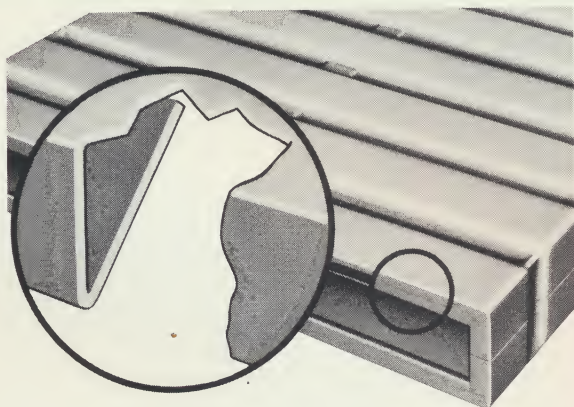
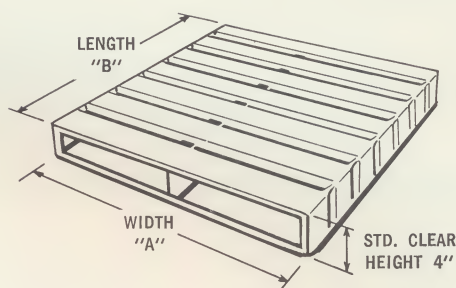
Republic Steel Pallets are strong and rigid with minimum weight. There are no sharp edges or projections to damage containers or injure workmen. Maintenance expense is held to a minimum.

Republic Steel Pallets are available in many styles including Double face, Semi-double face and Single face. Any one of these three styles can be designed to your particular requirements.

The Pallets illustrated here are typical examples only. Republic engineers are available to work with you in the development of a pallet design to meet your specific needs.

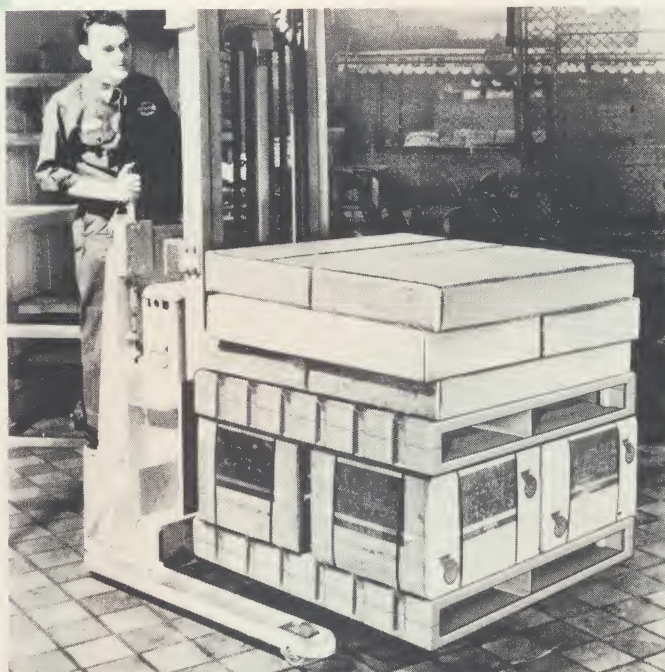


**P-14 DOUBLE FACE
STEEL PALLET**

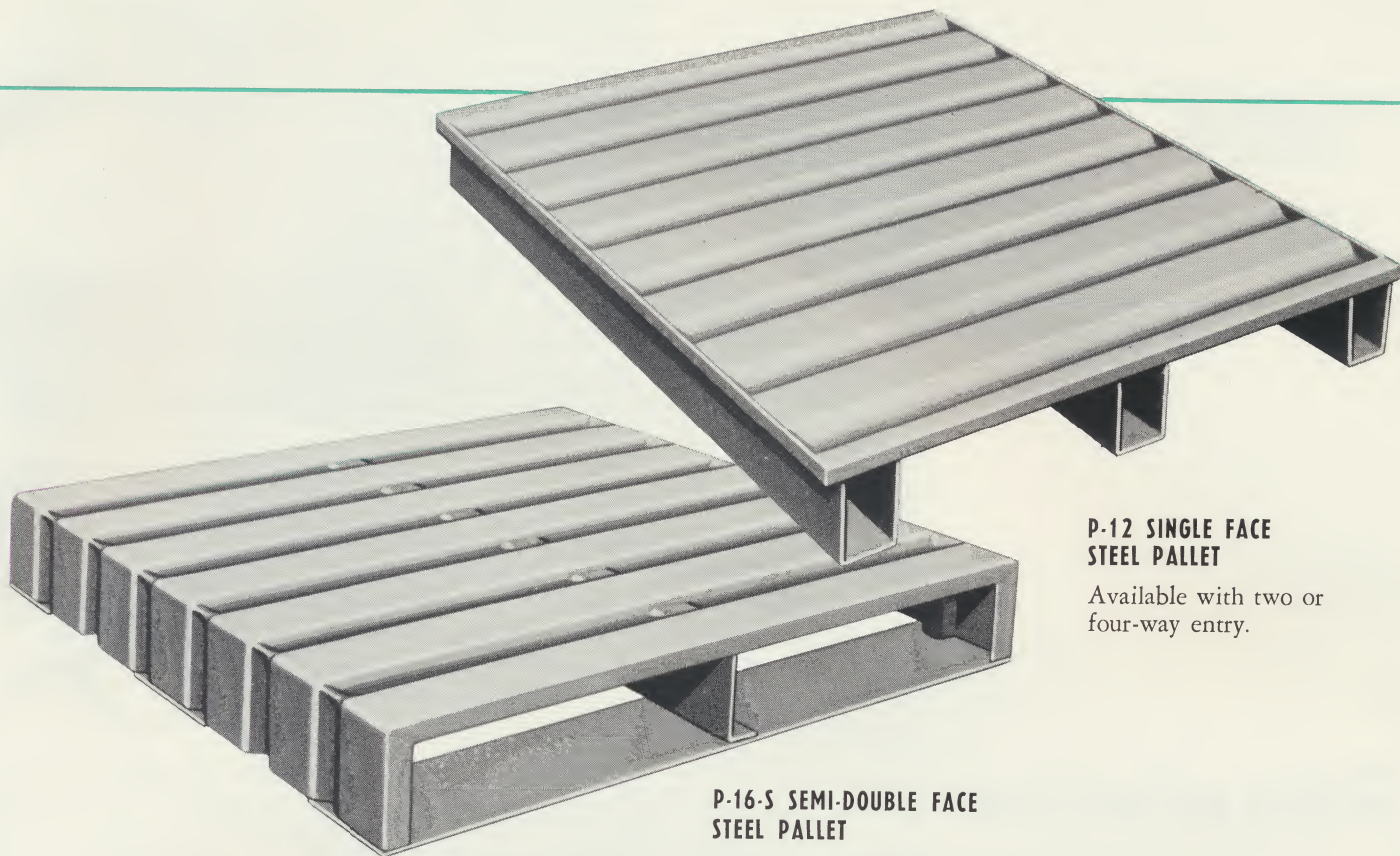


Close-Up of End and Side Construction

There are no sharp edges or projections on either front or rear fork entry. Both entry sides of double face and semi-double pallets are formed into a smooth triangular flange. This formation eliminates any possibility of damage to thin, unsubstantial bags or containers as they are being placed on or removed from the pallet deck. This smooth flange not only protects easily damaged containers but also assures safety to workmen. In addition, the triangular flange formation acts as a bumper member resisting any deformation through constant use.



See how neatly and easily materials can be handled on Republic Steel Pallets. If the materials are strong enough to bear the load, the palletized items can be stacked to any convenient height.



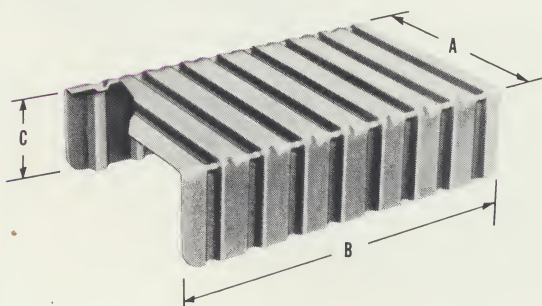
**P-12 SINGLE FACE
STEEL PALLET**

Available with two or four-way entry.

**P-16-S SEMI-DOUBLE FACE
STEEL PALLET**

Bottom construction permits use of trucks with retractable wheels as well as fork lift trucks. Furnished for two-way entry only.

Ordering Information must be complete



When requesting quotations on boxes and skids always specify:

1. Approximate weight to be handled.

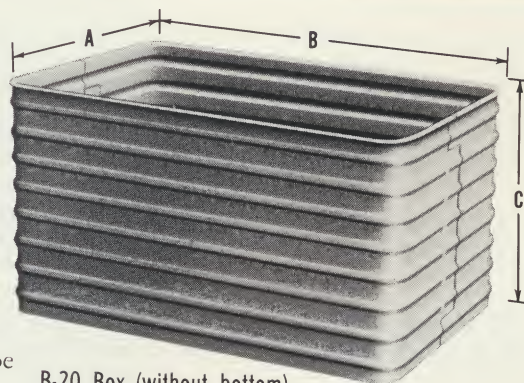
2. Whether materials to be handled are hot or cold.

3. Indicate quantities needed.

SKID SIZES

When ordering skids specify clearance height "C" as the height from the floor to the under side of the corrugation. Also specify overall width "A" and overall length "B" as indicated in photograph above.

NOTE: The term "width" refers to the overall leg-to-leg distance and in some cases might be greater than the designated "length."



B-20 Box (without bottom)

B-80 Box (with bottom)*

BOX SIZES

Dimensions of boxes are overall as indicated by "A" width, "B" length and "C" depth in above photograph. To determine inside dimensions of box, deduct 1½" from width and length.

We can fabricate box and skid units to meet your particular requirements.

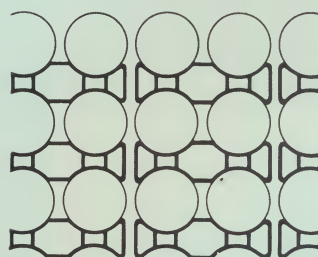
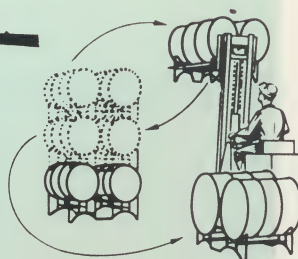
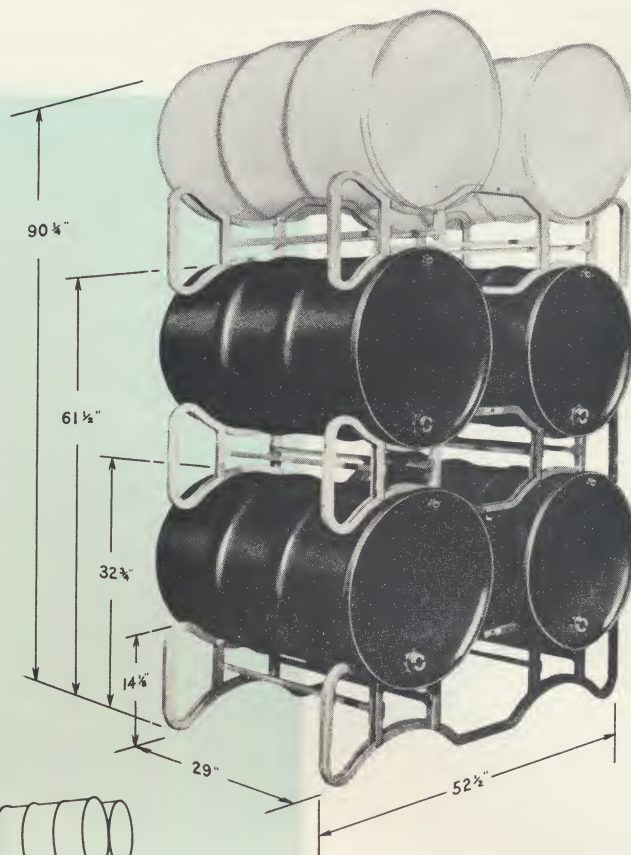
*B-80 Box can be furnished with either a flat or corrugated bottom.

DRUM RACKS

Phosphatized

What DRUM RACKS do for you

1. They provide the quickest, safest and easiest method of moving and handling loaded steel drums ever devised.
2. They make it possible to store more in-use drums in less space than ever before.
3. Handling and storage of drums is safer and they are less liable to damage.
4. This handling and storage method gives complete flexibility.
5. Efficient inventory control is easier to maintain with this orderly and accessible storage method.
6. Access for draw-off from bunged drums is easy.
7. Storing drums horizontally instead of upright eliminates collection of water and dirt around openings.



Drum Racks are portable steel cradles each of which supports two loaded drums securely and permits orderly stacking of pairs of drums to any practical height.

Patent No. 3019916

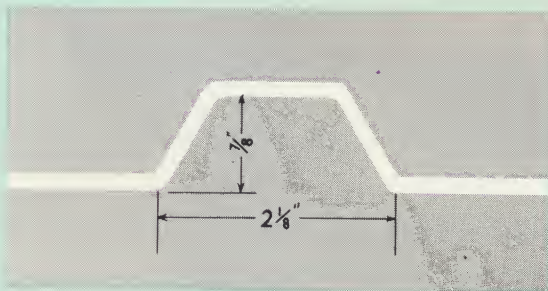
Finished in L-50 Gray baked-on enamel.

STANDARD CONSTRUCTION FEATURES

Republic's many years of experience in manufacturing material handling equipment, both for use in our own divisions and for sale through our distributors, has been valuable in many ways. It has not only taught us what construction features will work best but, just as important, we have learned that certain experimental designs will not work efficiently and return long service.

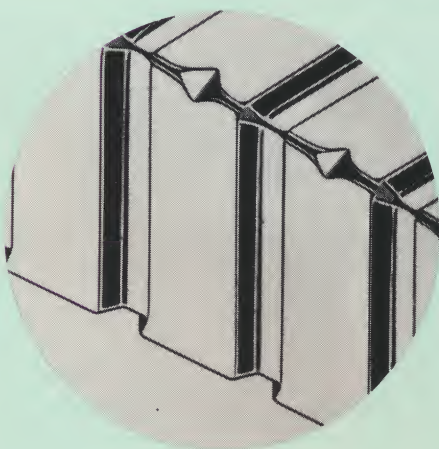
You can be certain that any construction feature found in any item of Republic Material Handling Equipment has been thoroughly tested and proven in service.

We have also found that a little extra care in fabrication . . . a few more inches of welded seam than others provide . . . a more thorough inspection practice pay off in added years of satisfactory service for the product.



Square Type Skid Rib

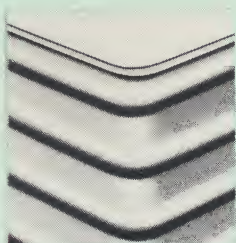
Here is shown a cross section of the type of rib used in all Republic Skids. This deep rib with its flat surfaces forms a half box-section girder and is enormously strong. It resists sagging and collapse even under heavy loads.



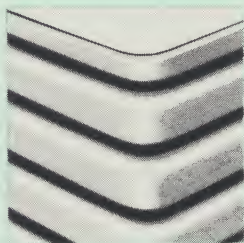
Integral Knee Brace

When the sides of Republic Skids are formed, a stiffening brace is pressed into the steel between each corrugation. These integral braces act much the same as though triangular bracing members were welded-in yet serve to reduce total weight since no extra metal has been added.

STANDARD CONSTRUCTION FEATURES



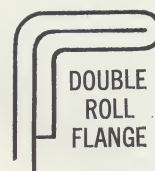
OUT



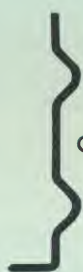
IN

TOP FLANGES OF BOXES

Republic's method of forming the flange on the top edges of boxes produces a strong doubled edge with no sharp edges to snag or cause injury. Double Roll Flange is standard construction.



DOUBLE
ROLL
FLANGE



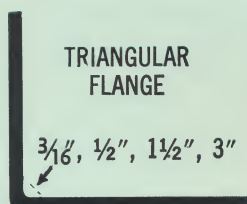
OUT



IN

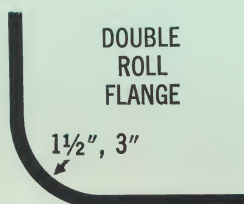
RIBS AND FLANGES CAN BE TURNED IN OR OUT

Standard practice is to form the corrugations and top flanges so that when the box is assembled they are turned out. For some applications it is desirable that this procedure be reversed and boxes can be furnished with the corrugations and flanges turned in.



TRIANGULAR
FLANGE

$\frac{3}{16}$ ", $\frac{1}{2}$ ", $1\frac{1}{2}$ ", 3"

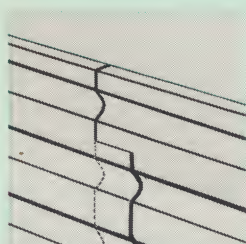


DOUBLE
ROLL
FLANGE

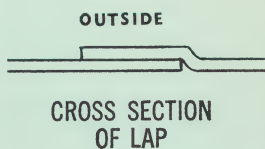
$1\frac{1}{2}$ ", 3"

CORNER RADIUS CAN BE $\frac{3}{16}$ " to 3"

Various corner radii may be obtained up to 3-in. but the double roll flange cannot be supplied with the smaller radii. With the smaller radii, to gain extra capacity, other type flanges must be used.



LAP



CROSS SECTION
OF LAP

LAP WELDED SEAM CONSTRUCTION

The corrugated steel sides of the box are joined by a welded lap seam. A butt welded and splice plate construction may be supplied on request.

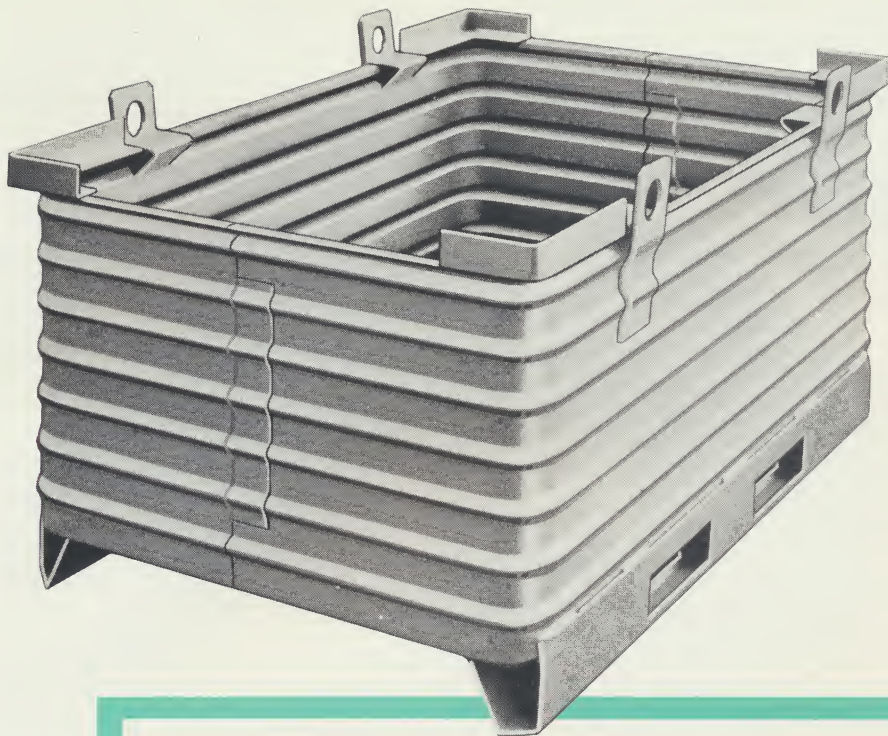
HIGH STRENGTH STEEL

Used when boxes, skids or pallets must carry hot materials

Many applications in forge shop operations demand material handling equipment made of a steel that resists corrosion and warpage.

We design and fabricate this type of equipment

from Republic High Strength Steel. Republic "M", Republic "50", Republic "65" and Republic "70" grades have been found excellent for various degrees of "hot work" applications.



PROBLEM

How to ship partially finished component parts between a fabricating facility and an assembly plant of a prominent manufacturer. Parts were being moved in wooden boxes that were considered one-trip containers. As a result, the shipping expense per unit was extremely high.

SOLUTION

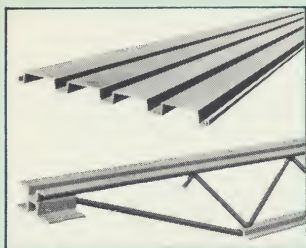
Republic Steel corrugated boxes were designed and built for this specific application—to a size to fit a truck trailer, and strong enough to provide many years of maintenance-free service. Now the cost of units shipped in Republic Steel boxes between plants is negligible.

Republic Steel can solve your problem with the right corrugated box, too. Damage-free transportation of semi-finished parts in unit loads is assured. Contact your nearest Manufacturing Division representative and let him show you how easily and economically he can remedy your material handling problems.



THE MAN FROM
MANUFACTURING





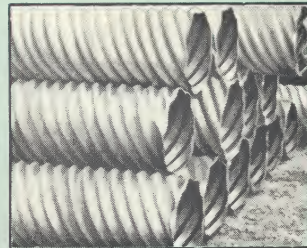
Ferrobord Roofdeck, K-133
Steel Joists, E-306



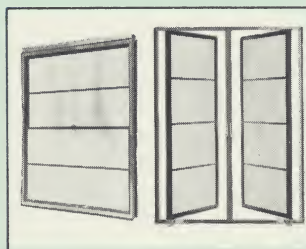
Trusspan Steel Buildings
K-139



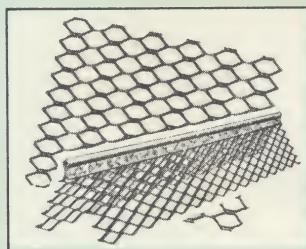
Drainage Products
ADV. 1207-R



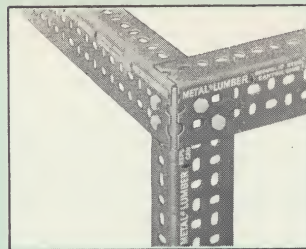
Corwel Pile Shell
G-151



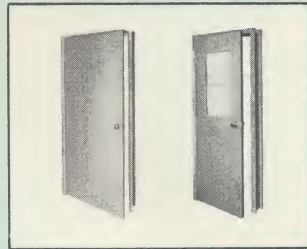
Steel Windows,
A-698



Metal Lath and
Accessories, B-520



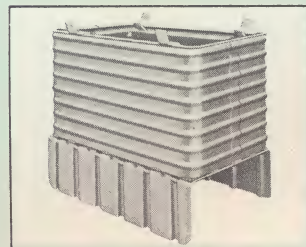
Metal Lumber
S-116



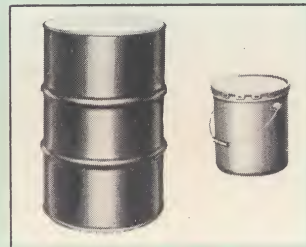
Standard Steel Doors, D-272
Industrial Doors, C-60



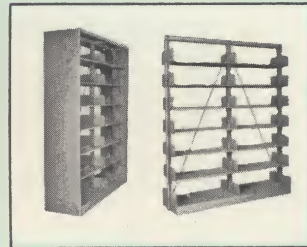
Steel Lockers
L-102



Material Handling Equipment
M-106



Steel Containers
C-100



Library Shelving
O-105

For information on the above products, refer to the catalog number shown.

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